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RBW6500X01611-W142F-3T
Job Sheet 200726


Part No: RBW6500X01611-W142F-3T **Job Qty:** 1 pcs
Part Name: Oil Seal Removal Press Tool

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 9/17/19 **Job Tracking No:**
Due Date: 11/4/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG RBW6500X01611-W142F-3T Rev. 2 IPP Rev. A 18.09.25 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/4/19		0.00	0.08	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-09-24.
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	11/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		SEP 24 2019 DAS 40 9-89
							QC 5 - 61		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/4/19		0.00	0.00	QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

DAS
28
9-89

140 QC 21 - FG	1 pcs	11/4/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - FG - 53	9-89

SEP 26 2019

Part Op 100 - (Small Fab) Pick bag and tag
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6500X01611-W142F-3T-1	Press Tool 106	1 pcs (1 ea)	100-Small Fab - 1	5208499
RBW6500X01611-W142F-3T-3	Two Half Press Tool 106	1 pcs (1 ea)	100-Small Fab - 1	5208591
RBW6500X01611-W142F-3T-5	Seat 106	1 pcs (1 ea)	100-Small Fab - 1	5207775

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW6500X01611-W142F-3T-1	1	4	0
	RBW6500X01611-W142F-3T-3	1	10	0
	RBW6500X01611-W142F-3T-5	1	4	0

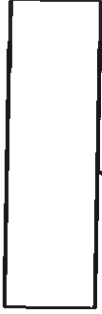
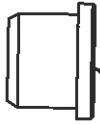
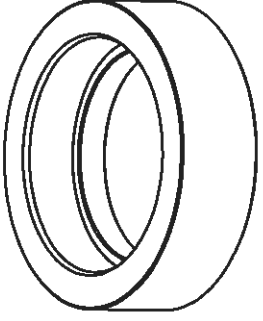
Part Specifications

Specifications could not be found.

Plex 9/17/19 11:21 AM Dart.lajeunesse.marie

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REV		ECR	REVISIONS	
			DESCRIPTION	
1			-1 ADDED ENGRAVE P/N, CHD DIM WAS Ø2.500 IS [Ø2.500].	DATE 9/28/2012
2	15-0166		-3 ADDED ENGRAVE P/N AND MATCHING ID NUMBER NOTE.	R/C 7/9/2015
				INITIAL R/C
				APPROVED JAG



-1

-3

-5

200726 MJS
14-09-17

NOTE:
1. PART OF KIT RBW6505G00331-3T.



TITLE						
OIL SEAL REMOVAL PRESS TOOL						
Dwg No. RBW6500X01611-W142F-3T						
REV 2						
DRAWN BY: PERRITT						
APPROVED: <i>D Wed</i>						
UNLESS OTHERWISE SPECIFIED						
DIMENSIONS ARE IN INCHES						
FRACTIONS $\pm \frac{1}{16}$						
ANGLES $\pm 5^\circ$						
1. BREAK ALL SHARP EDGES .015 X 45°						
2. DIMENSIONAL LIMITS APPLY AFTER PLATING						
USED ON MODEL AW139						
SCALE 1:4						
DATE 12/31/2008						
SHEET 1 OF 4						

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PRESS TOOL	1018/1020		2
			-3	1	TWO HALF PRESS TOOL	1018/1020		3
			-5	1	SEAT	6061		4

Entered: _____ Date: _____

DAI
AEROSPAC

Route update only

NCR No.

Job: _____
Part No. _____

Date : _____

Sequence #:

QTY Affected :

MRB (QS1042)

DISPOSITION

DEPARTMENT/PROCESS

Disposition

Root Cause

FAULT CATEGORY

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread